

---

# RESIN CLEANER

---

Version 1.0

## Shortdescription

Remove uncured resin from finished SLA or DLP 3D prints in minutes

## Description

RESIN CLEANER Dipropylenglycolmethylether (DPM) is a low-volatility, non-flammable, colourless, clear liquid to remove uncured resin from SLA and DLP 3D prints. The solvent is powerful and works quickly. Depending on the resin the wash solution can leave a waxy surface which will be removed by post curing or after a few days. Resin cleaner DPM is not suitable for biocompatible resin.

## Application

### for removing uncured Resin from SLA or DLP

Wear gloves to handle resin cleaner. Submerging the finished print in the resin cleaner for 10 to 15 minutes. Check every few minutes on the process and shake the model in the solution to enhance the removal. After the successful removal rinse in water or IPA. Allow parts to dry for at least 30 minutes after washing to allow the solvent to fully evaporate from part surfaces. Ensure appropriate ventilation while the solvent evaporates. Cure according to manufacturer guidelines.

### Not a dangerous good according to Regulation 1907/2006

#### General precautions

Keep away from children. Wear protective gloves and eye protection. May cause skin irritation, allergic skin reaction. If on skin: wash with plenty of water. Keep the work area well ventilated and avoid breathing in vapours.

#### Disposal of RESIN CLEANER

Resin cleaner and container need to be disposed of at an appropriate waste treatment site.