Buildplate Adhesive for PLA, PET-G & FLEX

Version number: SDS 3.2
Replaces version of: 2023-03-12 (SDS 2)

Revision: 2026-05-21

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name Buildplate Adhesive for PLA, PET-G & FLEX

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses. Buildplate Adhesive

1.3 Details of the supplier of the safety data sheet

AprintaPro GmbH
Gutheil Schoder Gasse 17
1230 Wien
Austria

Telephone: +43 1 997809410
e-mail: office@aprintapro.com
Website: https://www.aprintapro.com

e-mail (competent person) office@aprintapro.com

1.4 Emergency telephone number

For 24/7 multilingual advice for a spill, leak, fire, exposure, or accident call CHEMTREC and provide CCN1025279.	
Country	Telephone
United Kingdom	+44 20 3807 3798

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification acc. to GHS

This mixture does not meet the criteria for classification.

2.2 Label elements

Labelling

- Signal word not required
- Pictograms not required

- Supplemental hazard information

EUH208 Contains 1,2-benzisothiazol-3(2H)-one, reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7]and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1). May produce an allergic reaction.

EUH210 Safety data sheet available on request.

2.3 Other hazards

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of ≥ 0,1%.

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) at a concentration of ≥ 0,1%.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

3.2 Mixtures

Description of the mixture

Name of substance	Identifier		Wt%	Classification acc. to GHS
1,2-benzisothiazol-3(2H)-one	CAS No	2634-33-5	< 2	Acute Tox. 4 / H302 Acute Tox. 2 / H330 Skin Irrit. 2 / H315 Eye Dam. 1 / H318 Skin Sens. 1A / H317 Aquatic Acute 1 / H400 Aquatic Chronic 1 / H410
reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7]and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1)	CAS No	55965-84-9	< 2	Acute Tox. 3 / H301 Acute Tox. 2 / H310 Acute Tox. 2 / H330 Skin Corr. 1C / H314 Eye Dam. 1 / H318 Skin Sens. 1A / H317 Aquatic Acute 1 / H400 Aquatic Chronic 1 / H410

Name of substance	Specific Conc. Limits	M-Factors	ATE	Exposure route
1,2-benzisothiazol-3(2H)-one	Skin Sens. 1A; H317: C ≥ 0.036 %	M-factor (acute) = 1 M-factor (chronic) = 1	450 $^{mg}/_{kg}$ 0.21 $^{mg}/_{l}$/4h	oral inhalation: dust/mist
reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7]and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1)	Skin Corr. 1C; H314: C ≥ 0.6 % Skin Irrit. 2; H315: 0.06 % ≤ C < 0.6 % Eye Dam. 1; H318: C ≥ 0.6 % Eye Irrit. 2; H319: 0.06 % ≤ C < 0.6 % Skin Sens. 1A; H317: C ≥ 0.0015 %	M-factor (acute) = 100 M-factor (chronic) = 100	100 $^{mg}/_{kg}$ 50 $^{mg}/_{kg}$ 0.5 $^{mg}/_{l}$/4h 0.05 $^{mg}/_{l}$/4h	oral dermal inhalation: vapour inhalation: dust/mist

Remarks

For full text of abbreviations: see SECTION 16

SECTION 4: First aid measures

4.1 Description of first aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

Following skin contact

Brush off loose particles from skin. Rinse skin with water/shower.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water, Foam, ABC-powder

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products

Nitrogen oxides (NOx)

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Co-ordinate firefighting measures to the fire surroundings. Do not allow fire-fighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapours/dust/spray/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains, Take up mechanically

Advice on how to clean up a spill

Take up mechanically.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Use only in well-ventilated areas.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

7.2 Conditions for safe storage, including any incompatibilities

Managing of associated risks

- Explosive atmospheres

Removal of dust deposits.

- Ventilation requirements

Use local and general ventilation.

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limit values (Workplace Exposure Limits)											
Country	Name of agent	CAS No	Identifier	TWA [ppm]	TWA [mg/m³]	STEL [ppm]	STEL [mg/m³]	Ceiling-C [ppm]	Ceiling-C [mg/m³]	Notation	Source
GB	dust		WEL		10					i	EH40/2005
GB	dust		WEL		4					r	EH40/2005

Notation

Ceiling-C	ceiling value is a limit value above which exposure should not occur
i	inhalable fraction
r	respirable fraction
STEL	short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)
TWA	time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-weighted average (unless otherwise specified)

Relevant DNELs of components					
CAS No	Endpoint	Threshold level	Protection goal, route of exposure	Used in	Exposure time
2634-33-5	DNEL	6.81 mg/m³	human, inhalatory	worker (industry)	chronic - systemic effects
2634-33-5	DNEL	0.966 mg/kg bw/day	human, dermal	worker (industry)	chronic - systemic effects
55965-84-9	DNEL	0.02 mg/m³	human, inhalatory	worker (industry)	chronic - local effects
55965-84-9	DNEL	0.04 mg/m³	human, inhalatory	worker (industry)	acute - local effects

Relevant PNECs of components					
CAS No	Endpoint	Threshold level	Organism	Environmental compartment	Exposure time
2634-33-5	PNEC	4.03 µg/l	aquatic organisms	freshwater	short-term (single instance)
2634-33-5	PNEC	0.403 µg/l	aquatic organisms	marine water	short-term (single instance)
2634-33-5	PNEC	1.03 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
2634-33-5	PNEC	49.9 µg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
2634-33-5	PNEC	4.99 µg/kg	aquatic organisms	marine sediment	short-term (single instance)
2634-33-5	PNEC	3 mg/kg	terrestrial organisms	soil	short-term (single instance)
55965-84-9	PNEC	3.39 µg/l	aquatic organisms	freshwater	short-term (single instance)
55965-84-9	PNEC	3.39 µg/l	aquatic organisms	marine water	short-term (single instance)
55965-84-9	PNEC	0.23 mg/l	aquatic organisms	sewage treatment plant (STP)	short-term (single instance)
55965-84-9	PNEC	0.027 mg/kg	aquatic organisms	freshwater sediment	short-term (single instance)
55965-84-9	PNEC	0.027 mg/kg	aquatic organisms	marine sediment	short-term (single instance)
55965-84-9	PNEC	0.01 mg/kg	terrestrial organisms	soil	short-term (single instance)

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear protective gloves.

- Type of material

Nitrile

- Material thickness

≥0,35mm

- Breakthrough times of the glove material

>120 minutes (permeation: level 4)

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. Particulate filter device (EN 143). Filtering half mask (EN 149). P1 (filters at least 80 % of airborne particles, colour code: White).

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	solid
Colour	whitish
Odour	faintly perceptible
Melting point/freezing point	not determined
Boiling point or initial boiling point and boiling range	not determined
Flammability	non-combustible
Lower and upper explosion limit	not relevant (solid)
Flash point	not applicable
Auto-ignition temperature	not determined
Decomposition temperature	not relevant
PH (value)	7.75 (in aqueous solution: 100 $^{mg}/_{cm^3}$)
Kinematic viscosity	not relevant
Solubility(ies)	not determined
Partition coefficient	
Partition coefficient n-octanol/water (log value)	this information is not available
Vapour pressure	not determined
Density and/or relative density	
Density	1.03 $^{g}/_{cm^3}$ at 20 °C
Relative vapour density	not relevant (solid)
Particle characteristics	no data available

9.2 Other information

Information with regard to physical hazard classes	hazard classes acc. to GHS (physical hazards): not relevant

Other safety characteristics there is no additional information

SECTION 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials".

10.2 Chemical stability

The material is stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

There are no specific conditions known which have to be avoided.

10.5 Incompatible materials

There is no additional information.

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known.
Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to GHS

This mixture does not meet the criteria for classification.

Acute toxicity

Shall not be classified as acutely toxic.

Acute toxicity estimate (ATE) of components

Name of substance	CAS No	Exposure route	ATE
1,2-benzisothiazol-3(2H)-one	2634-33-5	oral	450 $^{mg}/_{kg}$
1,2-benzisothiazol-3(2H)-one	2634-33-5	inhalation: dust/mist	0.21 $^{mg}/_{l}$/4h
reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7]and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1)	55965-84-9	oral	100 $^{mg}/_{kg}$
reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7]and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1)	55965-84-9	dermal	50 $^{mg}/_{kg}$
reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7]and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1)	55965-84-9	inhalation: vapour	0.5 $^{mg}/_{l}$/4h
reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7]and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1)	55965-84-9	inhalation: dust/mist	0.05 $^{mg}/_{l}$/4h

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitisation

Contains 1,2-benzisothiazol-3(2H)-one, reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7]and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1). May produce an allergic reaction.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Shall not be classified as carcinogenic.

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

11.2 Information on other hazards

There is no additional information.

SECTION 12: Ecological information

12.1 Toxicity

Shall not be classified as hazardous to the aquatic environment.

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of ≥ 0,1%.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) at a concentration of ≥ 0,1%.

12.7 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packagings

Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

14.1	UN number or ID number	not subject to transport regulations
14.2	UN proper shipping name	not relevant
14.3	Transport hazard class(es)	none
14.4	Packing group	not assigned
14.5	Environmental hazards	non-environmentally hazardous acc. to the dangerous goods reg-

ulations

14.6 Special precautions for user

There is no additional information.

14.7 Maritime transport in bulk according to IMO instruments

The cargo is not intended to be carried in bulk.

14.8 Information for each of the UN Model Regulations

International Maritime Dangerous Goods Code (IMDG) - Additional information

Not subject to IMDG.

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Not subject to ICAO-IATA.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant provisions of the European Union (EU)

Seveso Directive

2012/18/EU (Seveso III)			
No	Dangerous substance/hazard categories	Qualifying quantity (tonnes) for the application of lower and upper-tier requirements	Notes
	not assigned		

Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS)

none of the ingredients are listed

Regulation concerning the establishment of a European Pollutant Release and Transfer Register (PRTR)

none of the ingredients are listed

Water Framework Directive (WFD)

List of pollutants (WFD)			
Name of substance	CAS No	Listed in	Remarks
reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7]and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1)		a)	

Legend

a) Indicative list of the main pollutants

Regulation on persistent organic pollutants (POP)

none of the ingredients are listed

National regulations (GB)

List of substances subject to authorisation (GB REACH, Annex 14) / SVHC - candidate list

none of the ingredients are listed

Restrictions according to GB REACH, Annex 17

Dangerous substances with restrictions (GB REACH, Annex 17)			
Name of substance	Name acc. to inventory	CAS No	No
reaction mass of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7]and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1)	this product meets the criteria for classification in accordance with Regulation No 1272/2008/EC		3

National inventories

Country	Inventory	Status
AU	AIIC	not all ingredients are listed
CA	DSL	all ingredients are listed
CN	IECSC	all ingredients are listed
EU	ECSI	not all ingredients are listed
EU	REACH Reg.	all ingredients are listed
JP	CSCL-ENCS	all ingredients are listed
KR	KECI	all ingredients are listed
MX	INSQ	not all ingredients are listed
NZ	NZIoC	all ingredients are listed
PH	PICCS	all ingredients are listed
TR	CICR	not all ingredients are listed
TW	TCSI	all ingredients are listed
US	TSCA	not all ingredients are listed

Legend

AIIC	Australian Inventory of Industrial Chemicals
CICR	Chemical Inventory and Control Regulation
CSCL-ENCS	List of Existing and New Chemical Substances (CSCL-ENCS)
DSL	Domestic Substances List (DSL)
ECSI	EC Substance Inventory (EINECS, ELINCS, NLP)
IECSC	Inventory of Existing Chemical Substances Produced or Imported in China
INSQ	National Inventory of Chemical Substances
KECI	Korea Existing Chemicals Inventory
NZIoC	New Zealand Inventory of Chemicals
PICCS	Philippine Inventory of Chemicals and Chemical Substances (PICCS)
REACH Reg.	REACH registered substances
TCSI	Taiwan Chemical Substance Inventory
TSCA	Toxic Substance Control Act

15.2 Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Indication of changes (revised safety data sheet)

Section	Actual entry (text/value)
2.3	Results of PBT and vPvB assessment: Does not contain a PBT-/vPvB-substance at a concentration of ≥ 0,1%.
2.3	Endocrine disrupting properties: Does not contain an endocrine disruptor (ED) at a concentration of ≥ 0,1%.
3.2	Description of the mixture: change in the listing (table)
3.2	Description of the mixture: change in the listing (table)
3.2	Remarks: For full text of abbreviations: see SECTION 16
8.1	Relevant DNELs of components: change in the listing (table)
8.1	Relevant PNECs of components: change in the listing (table)

Section	Actual entry (text/value)
10.4	
11.1	Acute toxicity estimate (ATE) of components: change in the listing (table)
12.5	Results of PBT and vPvB assessment: Does not contain a PBT-/vPvB-substance at a concentration of ≥ 0,1%.
12.6	Endocrine disrupting properties: Does not contain an endocrine disruptor (ED) at a concentration of ≥ 0,1%.

Abbreviations and acronyms

Abbr.	Descriptions of used abbreviations
Acute Tox.	Acute toxicity
ADR	Accord relatif au transport international des marchandises dangereuses par route (Agreement concerning the International Carriage of Dangerous Goods by Road)
Aquatic Acute	Hazardous to the aquatic environment - acute hazard
Aquatic Chronic	Hazardous to the aquatic environment - chronic hazard
ATE	Acute Toxicity Estimate
CAS	Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances)
Ceiling-C	Ceiling value
DGR	Dangerous Goods Regulations (see IATA/DGR)
DNEL	Derived No-Effect Level
ED	Endocrine disruptor
EH40/2005	EH40/2005 Workplace exposure limits (http://www.nationalarchives.gov.uk/doc/open-government-licence/)
EINECS	European Inventory of Existing Commercial Chemical Substances
ELINCS	European List of Notified Chemical Substances
Eye Dam.	Seriously damaging to the eye
Eye Irrit.	Irritant to the eye
GB REACH	The REACH etc. (Amendment etc.) (EU Exit) Regulations 2019, SI 2019/758 (as amended)
GHS	"Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations
IATA	International Air Transport Association
IATA/DGR	Dangerous Goods Regulations (DGR) for the air transport (IATA)
ICAO	International Civil Aviation Organization
IMDG	International Maritime Dangerous Goods Code
M-factor	Means a multiplying factor. It is applied to the concentration of a substance classified as hazardous to the aquatic environment acute category 1 or chronic category 1, and is used to derive by the summation method the classification of a mixture in which the substance is present
NLP	No-Longer Polymer
PBT	Persistent, Bioaccumulative and Toxic
PNEC	Predicted No-Effect Concentration
ppm	Parts per million
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals
RID	Règlement concernant le transport International ferroviaire des marchandises Dangereuses (Regulations concerning the International carriage of Dangerous goods by Rail)
Skin Corr.	Corrosive to skin
Skin Irrit.	Irritant to skin
Skin Sens.	Skin sensitisation
STEL	Short-term exposure limit

Abbr.	Descriptions of used abbreviations
TWA	Time-weighted average
vPvB	Very Persistent and very Bioaccumulative
WEL	Workplace exposure limit

Key literature references and sources for data

Agreement concerning the International Carriage of Dangerous Goods by Road (ADR). Regulations concerning the International Carriage of Dangerous Goods by Rail (RID). International Maritime Dangerous Goods Code (IMDG). Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.
Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

List of relevant phrases (code and full text as stated in section 2 and 3)

Code	Text
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H310	Fatal in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.